# Vinyl Liner Pools Molded Steps







# Latham Molded Steps

Latham molded steps are a proven choice for steps, spas, and swim-up features in your vinyl liner pool. Whether you select acrylic fiberglass or thermoplastic, you'll enjoy years of easy maintenance.

Latham has the industry's largest selection of preformed step and entry options with over 60 models, multiple color options, and profiles to perfectly coordinate with the pool of your dreams.





### Vinyl Liner Pools

### **Molded Steps**



# Thermoplastic Steps

### **Functional Beauty**

Latham's sturdy thermoplastic in-wall steps add both function and beauty to your pool. With a wide variety of options, there are countless choices of steps, built-in lounges for relaxing, and even a sunledge to gather with the people closest to you.

### **Thermoplastic Engineering**

Multiple levels of engineering work in unison to create unrivaled balance and stability.

- Standard Latham steps are molded from a solid sheet of co-extruded Luran® with an ABS substrate, resulting in a strong one-piece design that will never delaminate, splinter, corrode, or puncture.
- A raised, slip-resistant tread pattern facilitates safe and easy pool entry and exit.
- The strength and flexibility of weatherable polymers enables Latham steps to withstand the stress of frost and backfill saturation far better than other materials.

### **TES Support**

Latham Thermoplastic Steps utilize the patented TES Support System for optimum tread reinforcement and strength.

- All six-foot and eight-foot models come standard with recessed jet locations.
- All models come standard with pre-punched gasket holes for easy alignment.

### Warranty

Latham thermoplastic steps have a lifetime limited transferable warranty.

### Vinyl Liner Pools



# Acrylic Fiberglass Steps

### **Rigidizing Technology**

Latham acrylic fiberglass steps are built with multiple layers of support designed to ensure balance and stability. Rigid-Elastic Technology, thermoplastic honeycombs with composite sandwich construction, offer maximum elasticity, resulting in greater impact strength and load tolerance. Positioned underneath every tread, these thermoplastic honeycombs provide unsurpassed support, structural integrity, and impact strength.

### **Stylish and Strong**

Inherently rigid, Latham's acrylic fiberglass steps are impervious to the elements and easy to keep clean. Available in multiple designs and colors, they coordinate beautifully with the rest of your pool. And while the steps create a safe and beautiful entrance into your pool, the built-in lounges, seats, and benches make a convenient and comfortable gathering place.

### Warranty

Latham acrylic fiberglass steps have a 25-year limited warranty.

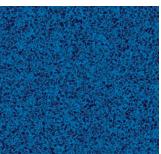
# Color Coordination

Latham's wide selection of molded steps, lounges, benches, and specialty steps are available in white, blue granite, and grey granite so you can create a unified look with your pool's vinyl liner.

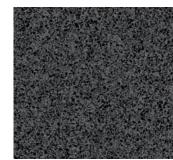




Courtstone Blue







Stardust Grey

Vinyl Liner Pools





# Thermoplastic Steps Specifications

| Step Name                       | Model   | Treads | Height  | Cantilever | White | Grey<br>Granite | Blue<br>Granite |
|---------------------------------|---------|--------|---------|------------|-------|-----------------|-----------------|
| 2' In-wall Ladder               | ST2002  | 3      | 42"     | Х          | Х     | Х               | Х               |
| 2' In-wall Ladder               | ST2003  | 3      | 48"     | Х          | Х     | Х               | Х               |
| 2' Radius Inside Corner Step    | ST0018B | 3      | 42"     |            | Х     | Х               | Х               |
| 2' Radius Inside Corner Step    | ST0019B | 3      | 42"     | Х          | Х     | Х               | Х               |
| 90° Inside Corner Step**        | ST1015P | 3      | 42"     | Х          | Х     | Х               | Х               |
| 6' Swim 'N Lounge*              | ST6007B |        | 42"/48" |            | Х     | Х               | Х               |
| 6' Swim 'N Lounge*              | ST6008B |        | 42"/48" | Х          | Х     | Х               | Х               |
| 6' Straight Step                | ST6018B | 4      | 42"     |            | Х     | Х               | Х               |
| 6' Straight Step                | ST6019B | 4      | 42"     | Х          | Х     | Х               | Х               |
| 6' French Curved Step           | ST6118B | 4      | 42"     |            | Х     | Х               | Х               |
| 6' French Curved Step           | ST6119B | 4      | 42"     | Х          | Х     | Х               | Х               |
| 8' Straight Roman               | ST8130B | 4      | 42"     |            | Х     | Х               | Х               |
| 8' Straight Roman               | ST8131B | 4      | 42"     | Х          | Х     | Х               | Х               |
| 8' Curved Roman                 | ST8132B | 4      | 42"     |            | Х     | Х               | Х               |
| 8' Curved Roman                 | ST8133B | 4      | 42"     | Х          | Х     | Х               | Х               |
| 8' French Curved Step           | ST8118B | 4      | 42"     |            | Х     | Х               | Х               |
| 8' French Curved Step           | ST8119B | 4      | 42"     | Х          | Х     | Х               | Х               |
| 8' Straight Sit 'N Step         | ST8024B | 4      | 42"     |            | Х     | Х               | Х               |
| 8' Straight Sit 'N Step         | ST8025B | 4      | 42"     | Х          | Х     | Х               | Х               |
| 8' Curved Sit 'N Step           | ST8049B | 4      | 42"     |            | Х     | Х               | Х               |
| 8' Curved Sit 'N Step           | ST8050B | 4      | 42"     | Х          | Х     | Х               | Х               |
| 8' Straight Sunledge*           | ST8060B | 1      | 42"/48" |            | Х     | Х               | Х               |
| 8' Straight Sunledge*           | ST8061B | 1      | 42"/48" | Х          | Х     | Х               | Х               |
| 10' Straight Roman Sit 'N Step  | ST1024B | 4      | 42"     |            | Х     |                 |                 |
| 10' Straight Roman Sit 'N Step  | ST1025B | 4      | 42"     | Х          | Х     | Х               | Х               |
| 8' Straight Super Sit 'N Step** | ST8070P | 4      | 48"     |            | Х     |                 |                 |
| 8' Straight Super Sit 'N Step** | ST8071P | 4      | 48"     | Х          | Х     | Х               | Х               |
| 8' Curved Super Sit 'N Step**   | ST8072P | 4      | 48"     |            | Х     |                 |                 |
| 8' Curved Super Sit 'N Step**   | ST8073P | 4      | 48"     | Х          | Х     | Х               | Х               |
| 8' Step 'N Lounge               | ST8200B | 4      | 42"     |            | Х     | Х               | Х               |
| 8' Step 'N Lounge               | ST8201B | 4      | 42"     | Х          | Х     | Х               | Х               |
| WCS - 180° Straight             | ST9001  | 3      | 42"     |            |       |                 |                 |
| WCS - 90° Corner                | ST9002  | 3      | 42"     |            |       |                 |                 |
| WCS - 6" Radius Corner          | ST9003  | 3      | 42"     |            |       |                 |                 |
| WCS - 2' Radius Corner          | ST9004  | 3      | 42"     |            |       |                 |                 |
| WCS - 8' 6" Radius              | ST9005  | 3      | 42"     |            |       |                 |                 |
| WCS - 9' Radius                 | ST9006  | 3      | 42"     |            |       |                 |                 |
| WCS - 10' Radius                | ST9007  | 3      | 42"     |            |       |                 |                 |
| WCS - 11' Radius                | ST9008  | 3      | 42"     |            |       |                 |                 |
|                                 |         |        |         |            |       |                 |                 |

\* Requires brace extensions for 48" height; same model accommodates 42" and 48" wall height (part number PN70962). \*\* Requires pole kit support system; modular grid system not available.

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# Thermoplastic Step Collection

All steps available in these colors



### 6' Steps



**6' Four-Tread French Curve Step** Available in Standard and Cantilever

8' Steps



**6' Four-Tread Straight Step** Available in Standard and Cantilever

### **Corner Steps**



**90° Corner Step** Available in Cantilever Only



**2' Radius Inside Corner** Available in Standard and Cantilever

### Ladder



**8' Roman Straight** Available in Standard and Cantilever

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8' Four-Tread Straight Sit 'N Step Available in Standard and Cantilever STRAIGHT AND RADIUS MODELS



**8' Roman Curved Step** Available in Standard and Cantilever



**2' In-Wall Ladder** Available in Cantilever Only

### 10' Steps



**10' Roman End Step** Available in Standard and Cantilever

### **Gathering Places**



**8' Sunledge** Available in Standard and Cantilever



**6' Swim 'N Lounge** Available in Standard and Cantilever



**8' Step 'N Lounge Step** Available in Standard and Cantilever

# Acrylic Fiberglass Steps Specifications

| Step Name                      | Model        | Treads | Height | Jet<br>Recesses | Cantilever | White | Grey<br>Granite | Blue<br>Granite |
|--------------------------------|--------------|--------|--------|-----------------|------------|-------|-----------------|-----------------|
|                                |              |        |        |                 |            |       |                 |                 |
| 6' Straight                    | STP6P        | 4      | 45"    | 2               |            | Х     | Х               | Х               |
| 6' Straight Cantilever         | STP6CDP      | 4      | 43"    | 2               | Х          | Х     | Х               | Х               |
| 6' French Curved               | STP69P       | 4      | 45"    | 2               |            | Х     | Х               | Х               |
| 6' Straight 48"                | STP6X4P      | 4      | 51"    | 2               |            | Х     | Х               | Х               |
| 6' French Curved 48"           | STP69X4P     | 4      | 51"    | 2               |            | Х     | Х               | Х               |
| 8' Straight                    | STP8P        | 4      | 46"    | 2               |            | Х     | Х               | Х               |
| 8' Straight Cantilever         | STP8CDP      | 4      | 43"    | 2               | Х          | Х     | Х               | Х               |
| 8' Straight Roman              | STPRM8P      | 4      | 45"    | 2               |            | Х     | Х               | Х               |
| 8' Straight Roman Cantilever   | STPRM8CDP    | 4      | 42"    | 2               | Х          | Х     | Х               | Х               |
| 8' Curved Roman                | STPRM89P     | 4      | 45"    | 2               |            | Х     | Х               | Х               |
| 8' Curved Roman Cantilever     | STPRM89CDP   | 4      | 42"    | 2               | Х          | Х     | Х               | Х               |
| 8' French Curved               | STP89P       | 4      | 45"    | 2               |            | Х     | Х               | Х               |
| 8' Straight Leisure            | STP8LSP      | 4      | 46"    | 2               |            | Х     | Х               | Х               |
| 8' Straight Leisure Cantilever | STP8LSCDP    | 4      | 43"    | 2               | Х          | Х     | Х               | Х               |
| 11' Roman                      | STPRM11P     | 4      | 44"    | 2               |            | Х     | Х               | Х               |
| 4' Contour Step*               | STP4CCDP     | 4      | 45"    |                 | Х          | Х     | Х               | Х               |
| 5' Lagoon Step*                | STP5LP       | 3      | 45"    | 5               | Х          | Х     | Х               | Х               |
| Corner Step 90° Cantilever     | STP90CSCDP   | 4      | 42"    | 2               | Х          | Х     | Х               | Х               |
| 2' In-wall Ladder              | STP2L        | 3      | 42"    |                 |            | Х     | Х               | Х               |
| 8' Step and Bench              | STP8SBCDP    | 4      | 42"    | 2               | Х          | Х     | Х               | Х               |
| 90" Round Spillover Spa        | PSSSOS1      | 2      | 34"    | 6               |            | Х     | Х               | Х               |
| 92" Scalloped Spillover Spa    | SPASOS       | 2      | 39"    | 10              |            | Х     | Х               | Х               |
| 92" Scalloped Stand-alone Spa  | SPA1         | 2      | 39"    | 10              |            | Х     | Х               | Х               |
| Spa Winter Cover               | PSSCFGSPACVR |        |        |                 |            | Х     |                 |                 |
| 6' Winter Step Cover           | CFGSTEPCVR6  |        |        |                 |            | Х     |                 |                 |
| 8' Winter Step Cover           | CFGSTEPCVR8  |        |        |                 |            | Х     |                 |                 |
|                                |              |        |        |                 |            |       |                 |                 |

\* Can be used standard or cantilever.

For manufacturer warranty to be in effect, all treads must be supported as recommended by manufacturer.

Printing color may vary from actual product. All colors/models subject to change without notice.

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# Acrylic Fiberglass Step Collection

All steps available in these colors



### **Gathering Places**



**5' Lagoon Free Form Step** Available in Standard and Cantilever (Plumbed and Jetted)



8' Step and Bench Cantilever (Plumbed and Jetted)

# Acrylic Fiberglass Step Collection

### 4' Steps





4' French Curve Step

4' Straight Step



4' Contour Step Available in Standard and Cantilever

### **Corner Steps**



90° Corner Step Cantilever

### 6' Steps



6' French Curve Step



6' Straight Step

### 11' Steps



11' Straight Roman Step



Ladder



2' In-Wall Ladder

### 8' Steps





8' Leisure Straight Step

8' French Curve Step



8' Straight Step



8' Curved Roman Step

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